28B1391-2

AN442D4

2885008

2885008

AN 505-06-12

SECTION A-A
12" = 1'-0"

SECTION B-B
12" = 1'-0"

1/8 DIA MIN. FLAT SPOT AT EACH FASTENER

DRILL 7/32 6 PLACES

CORRUGATIONS AT 1/2 PITCH APPROX.

2ZQ035 STANLEY FASTENER

SECTION C-C
12" = 1'-0"

SECTION D-D
12" = 1'-0"

DEPTH OF BEADS

AN442D4 @ 1 1/8 SPACING

SECTION E-E
12" = 1'-0"

Ⓔ NOTE:
ANCHOR NUTS & STANLEY FASTENERS ARE TO BE FINISHED AS PER SPEC. ZF-28-006 # 102.28.
SPEC. ZF-28-006 # 102.28: ANCHOR NUTS (STEEL) & STANLY FASTNERS APPLY 1 BRUSH COAT OF ZINC CHROMATE PRIMER TO THE CONTACTING SURFACES OF THE NUT OR FASTNER. APPLY 2 COATS OF PRIMER TO THE SUPPORTING SURFACE. ASSEMBLE WITH ZINC CHROMATE PASTE IN THE JOINT SUCH THAT EXCESS MATERIAL IS SQUEEZED OUT AT ALL BOUNDRIES. REMOVE THE EXCESS MATERIAL IN SUCH A MANNER AS TO FORM A FILLET.

Ⓖ MATERIAL NOTES
1. MAT'L FOR -7 & -10 MAY BE:
(A) Y 2-A2BT-72, OR
(B) K5401-72, AL AL EXTR. SPEC QQ-A 354 T

FINISH CODE

Z	ANODIC TREATMENT
P	P-27 PRIMER
AP	ALUMINIZED PRIMER
C	CADMIUM PLATE

H 179

